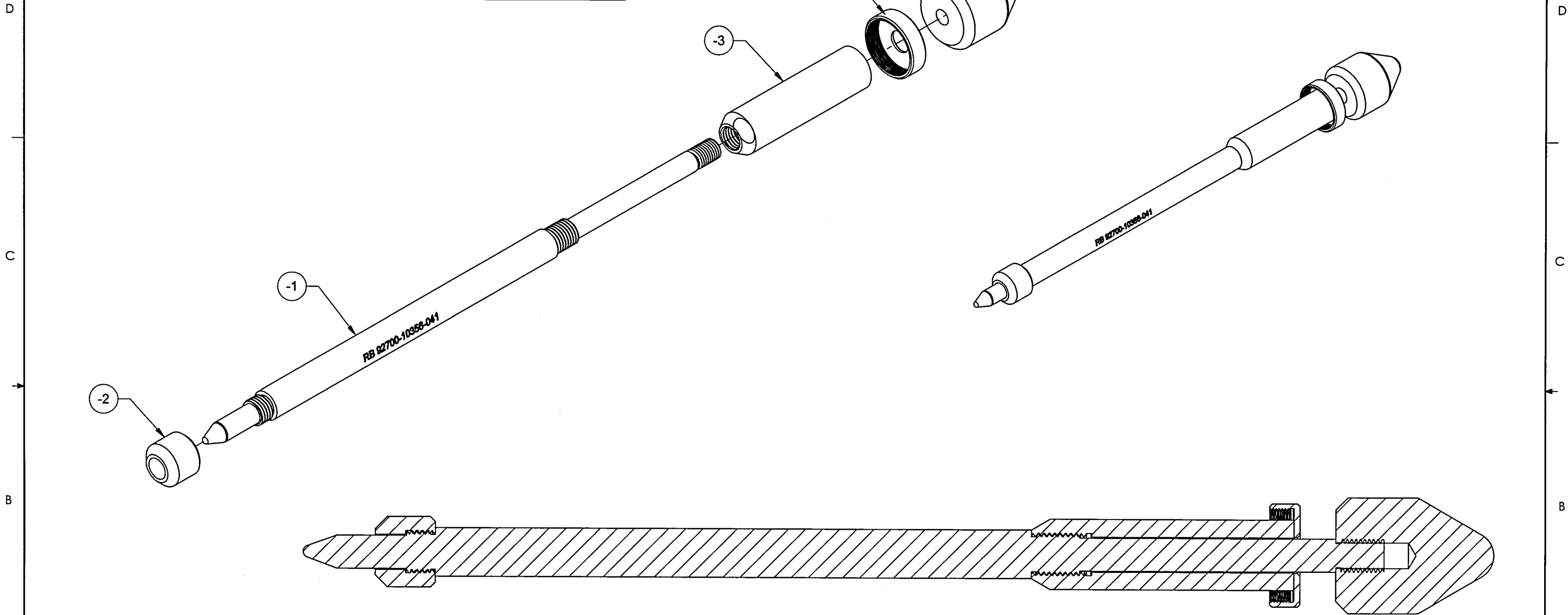


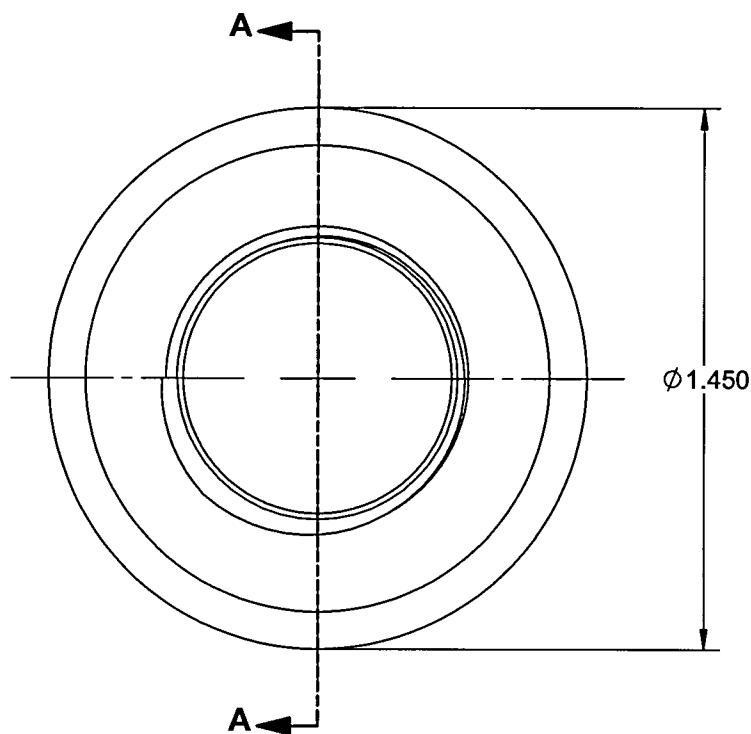
| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|----------------------|-------------|
| -1 | 1 | RB 92700-10356-041-1 | SHAFT |
| -2 | 1 | RB 92700-10356-041-2 | END BUSHING |
| -3 | 1 | RB 92700-10356-041-3 | MID BUSHING |
| -4 | 1 | RB 92700-10356-041-4 | RING |
| -5 | 1 | RB 92700-10356-041-5 | TIP |



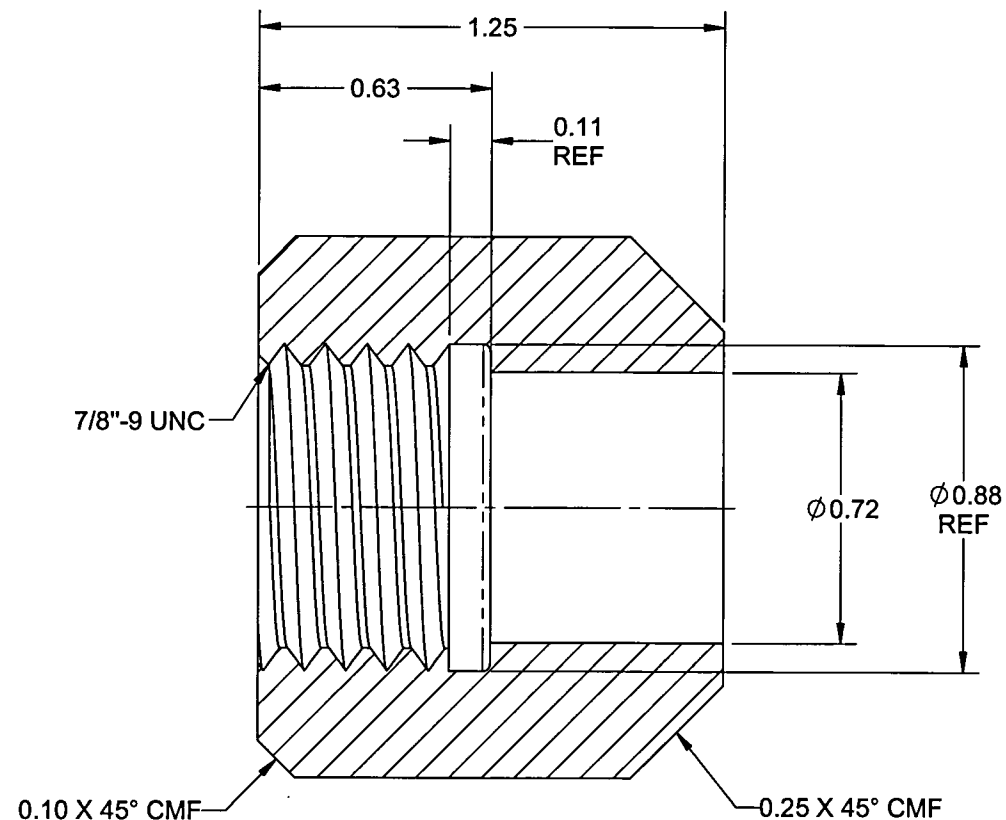
NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ASSEMBLE AS SHOWN HAND TIGHT

RB 92700-10356-041 BEARING ALIGNMENT TOOL

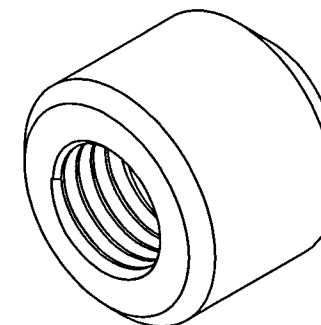
| | | | |
|--|--------------|--|--------------|
| A | NEW ISSUE | 18-606 | VM |
| REV. | DESCRIPTION | ECN # | BY |
| DESIGN | VM | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VM | | |
| CHECKED | <i>M. La</i> | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10356-041 | SHEET 1 OF 6 |
| APPROVED | <i>M. La</i> | TITLE | SCALE |
| DATE 5/30/2018 | | BEARING ALIGNMENT TOOL | NTS |
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RB 92700-10356-041-2 END BUSHING

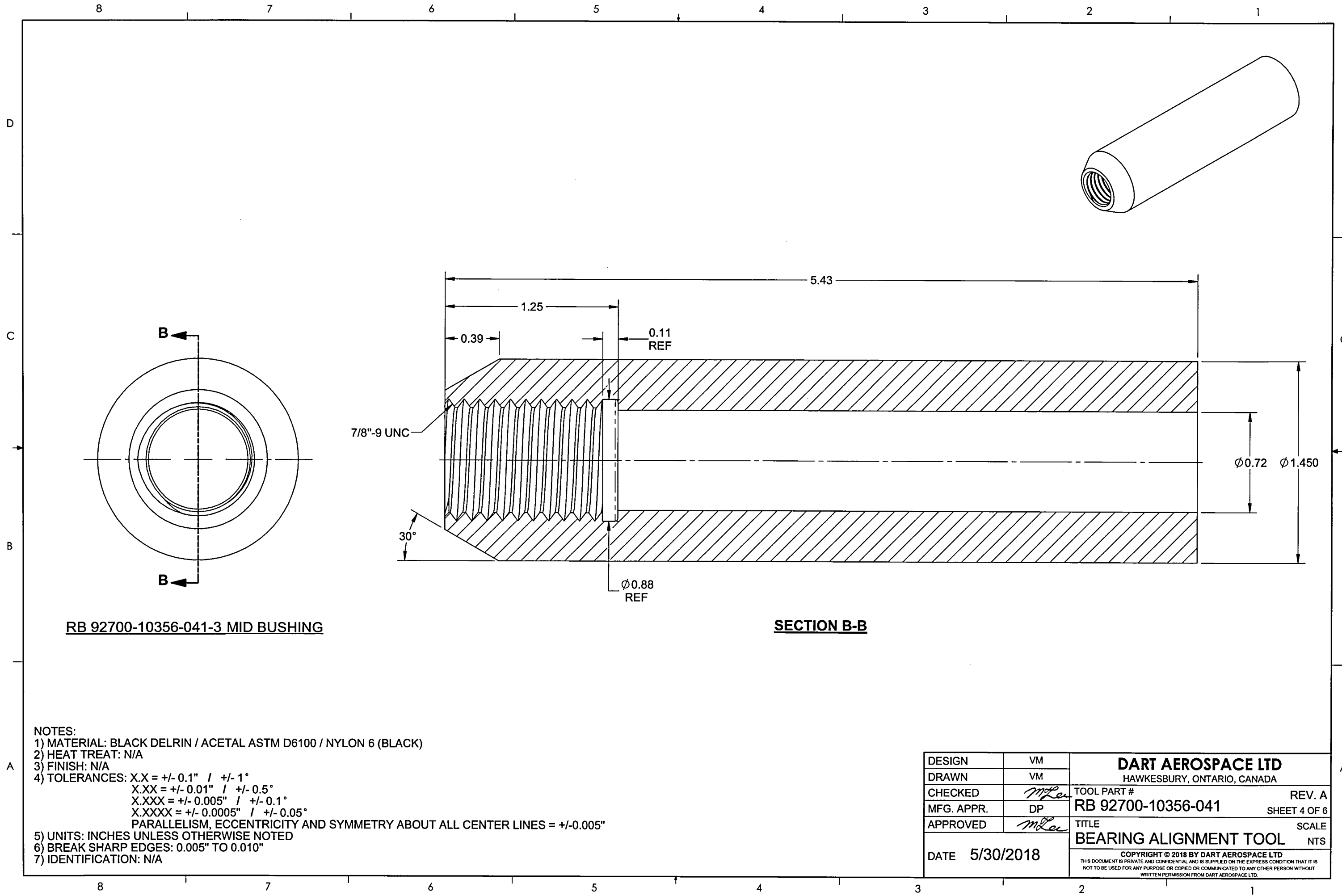


SECTION A-A



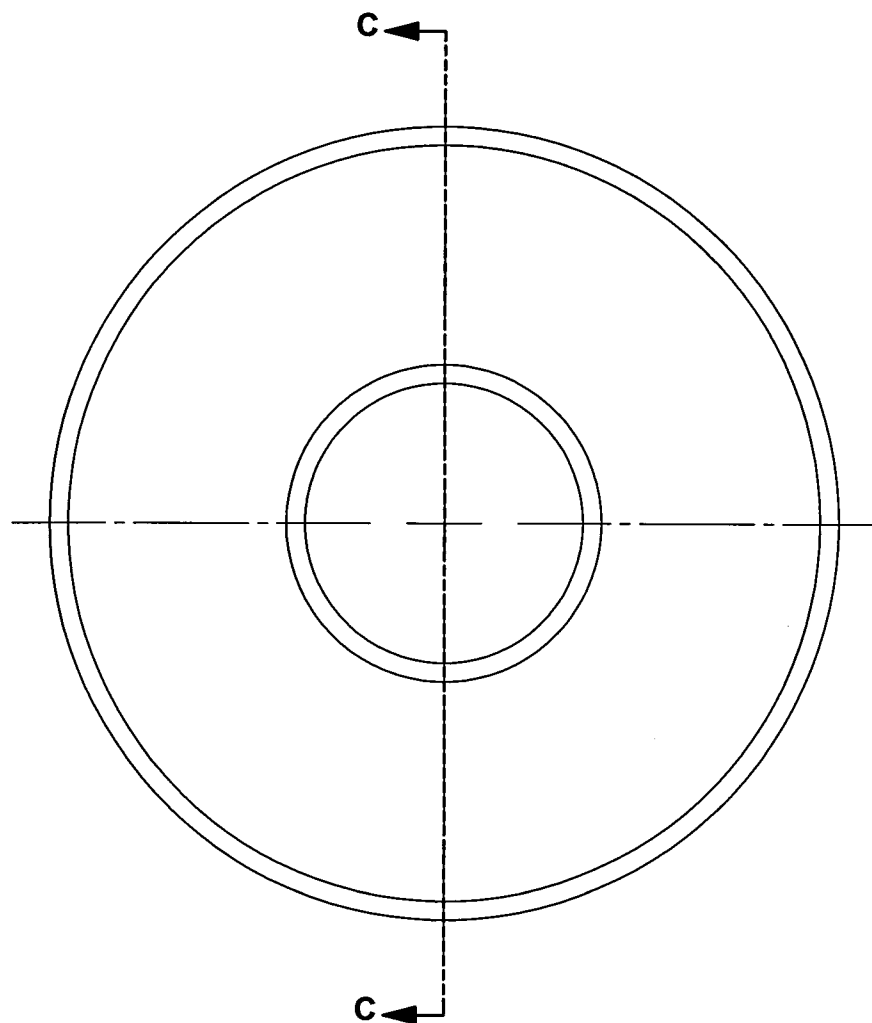
- NOTES:
- 1) MATERIAL: BLACK DELRIN / ACETAL ASTM D6100 / NYLON 6 (BLACK)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

| | | | |
|----------------|---------------|--|--------------|
| DESIGN | VM | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VM | | |
| CHECKED | <i>M. Lee</i> | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10356-041 | SHEET 3 OF 6 |
| APPROVED | <i>M. Lee</i> | TITLE | SCALE |
| DATE 5/30/2018 | | BEARING ALIGNMENT TOOL | NTS |
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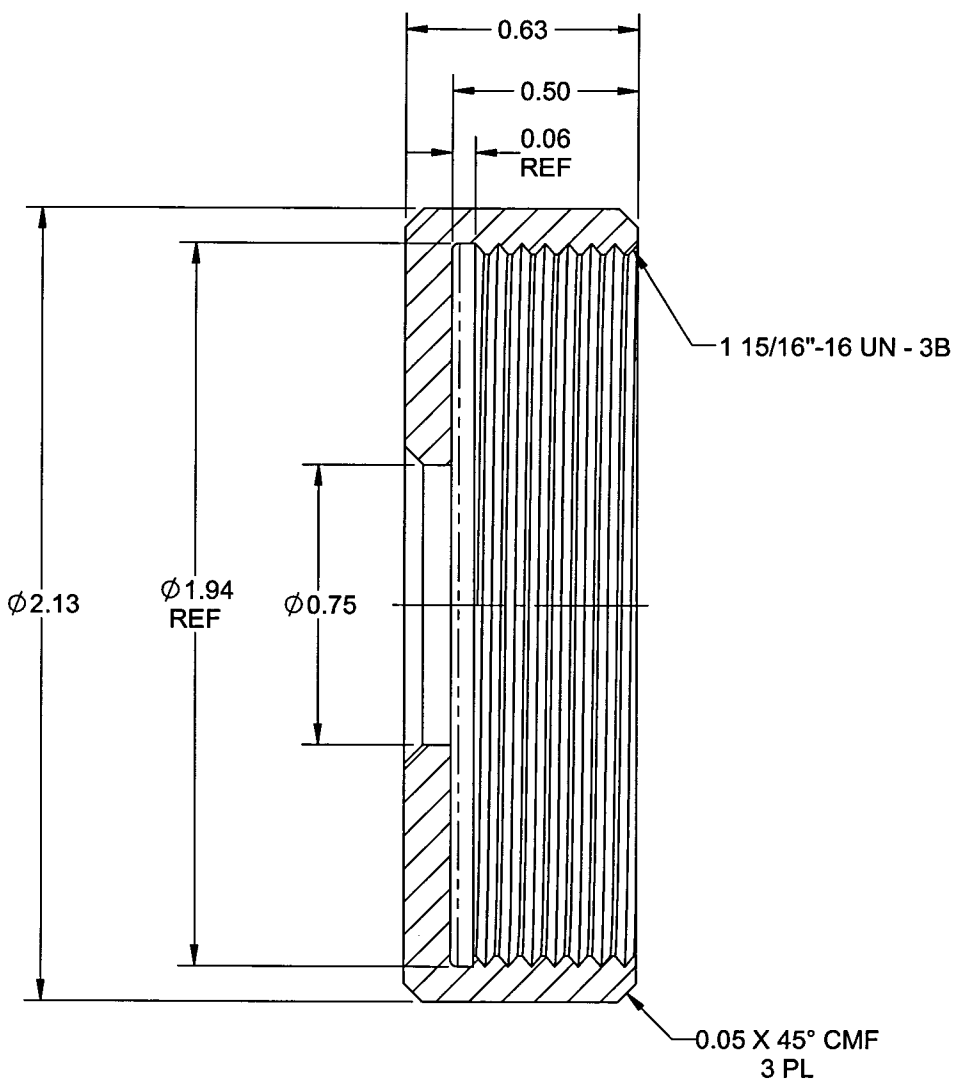


NOTES:
1) MATERIAL: BLACK DELRIN / ACETAL ASTM D6100 / NYLON 6 (BLACK)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

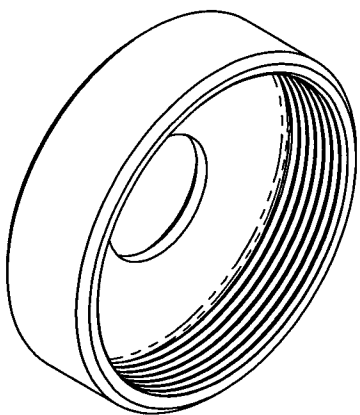
| | | | |
|----------------|-------------|--|--------------|
| DESIGN | VM | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VM | | |
| CHECKED | <i>mLeu</i> | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10356-041 | SHEET 4 OF 6 |
| APPROVED | <i>mLeu</i> | TITLE | SCALE |
| DATE 5/30/2018 | | BEARING ALIGNMENT TOOL | NTS |
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RB 92700-10356-041-4 RING

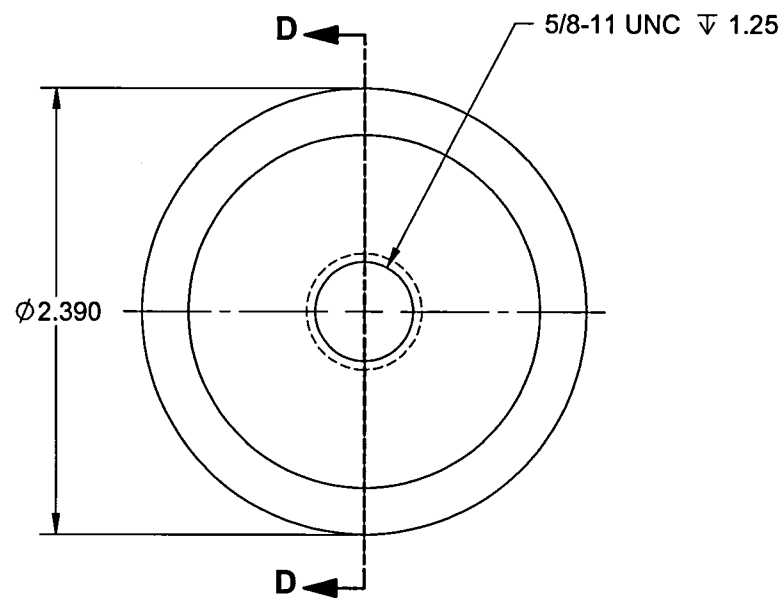


SECTION C-C

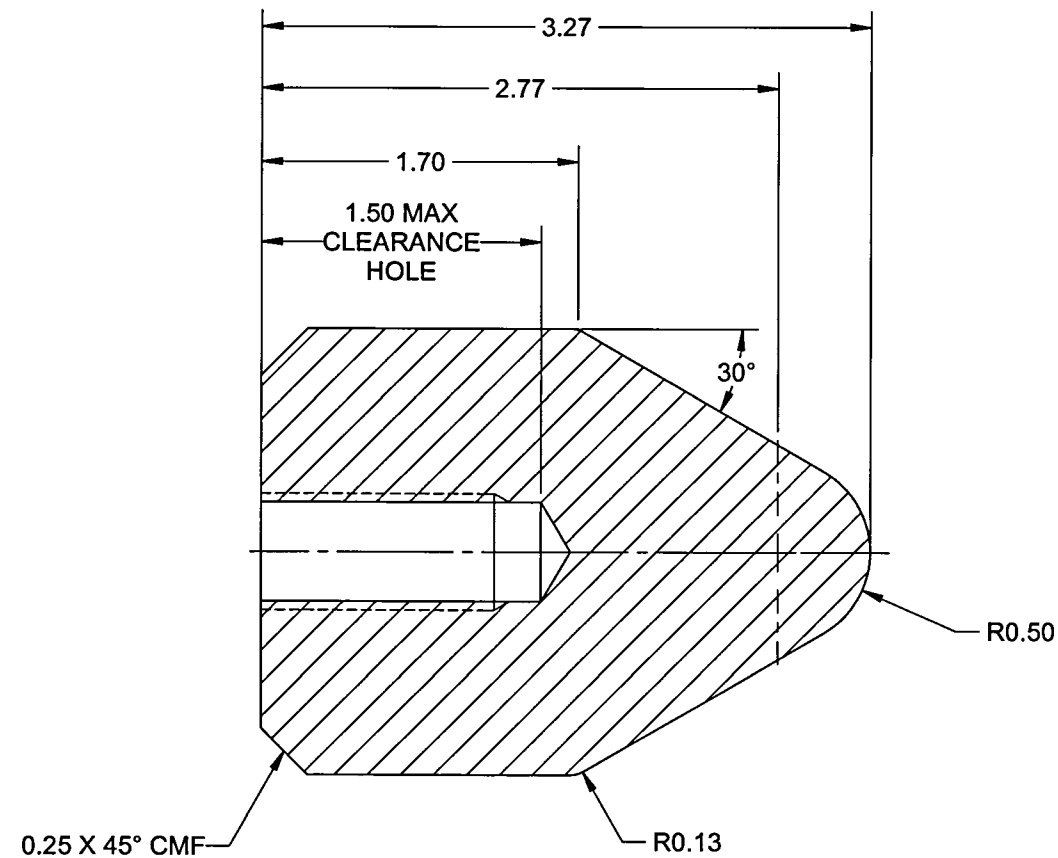


- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

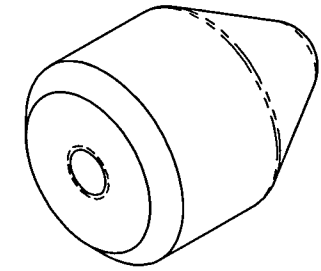
| | | | |
|--|--------------|--|--------------|
| DESIGN | VM | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VM | | |
| CHECKED | <i>M Lee</i> | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10356-041 | SHEET 5 OF 6 |
| APPROVED | <i>M Lee</i> | TITLE | SCALE |
| DATE 5/30/2018 | | BEARING ALIGNMENT TOOL | NTS |
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RB 92700-10356-041-5 TIP



SECTION D-D



- NOTES:**
- 1) MATERIAL: BLACK DELRIN / ACETAL ASTM D6100 / NYLON 6 (BLACK)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

| | | | |
|--|--------------|--|--------------|
| DESIGN | VM | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VM | | |
| CHECKED | <i>M Lee</i> | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10356-041 | SHEET 6 OF 6 |
| APPROVED | <i>M Lee</i> | TITLE | SCALE |
| DATE 5/30/2018 | | BEARING ALIGNMENT TOOL | NTS |
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